Technical Data Sheet

DUTRAL ${ }^{\circledR}$ K
EP(D)M

Dutral ${ }^{\circledR}$ K TER 4437 WO is an Ethylene - Propylene - Diene polymer produced by suspension polymerisation using a Ziegler-Natta Catalyst at the Yeosu production facility in Korea.
A non-staining antioxidant is added during the production process.

| Main Properties | Unit | Typical Value |
| :--- | :---: | :---: |
| Mooney Viscosity ML $1+4\left(125^{\circ} \mathrm{C}\right)$ | MU | 57 |
| Volatiles content | $\% \mathrm{wt}$ | 0.5 max |
| Ash content | $\% \mathrm{wt}$ | 0.3 max |
| Propylene content | $\% \mathrm{wt}$ | $32^{(1)}$ |
| Ethylene content | $\% \mathrm{wt}$ | $63.5^{(1)}$ |
| ENB content | $\% \mathrm{wt}$ | $4.5^{(1)}$ |
| Oil content | $\% \mathrm{wt}$ | $40^{(2)}$ |
|  | phr | $67^{(2)}$ |
| ${ }^{(1)}$ Referred to polymer matrix | (2) $^{\text {(2) }}$ Pure paraffinic oil |  |

## Key Features

Dutral ${ }^{\circledR} \mathrm{K}$ elastomers are characterized by excellent resistance to ageing and weathering, good resistance to both high and low temperatures, low permanent set values, good resistance to a large number of chemicals.
Dutral ${ }^{\circledR}$ K TER 4437 WO is a very high molecular weight terpolymer of medium diene content, extended with $40 \%$ paraffinic oil.
Thanks to the pure paraffinic oil Dutral ${ }^{\circledR}$ K TER 4437 WO can be advantageously used in TPV.
It is characterized by high loading capacity, easier dispersion of ingredients during mixing, good dimensional stability and low temperature elasticity.

## Main Applications

Automotive, mechanical goods, appliances, TPV.

## Physical Form

Bales wrapped with low melting point polyethylene film.

## Packaging

Disposable metal crate, nominal net weight 900 kg ;
25 Kg bale, 36 bales per crate ( $1470 \times 1140 \times \mathrm{H} 1130 \mathrm{~mm}$ ).

## Storage Conditions

Store in vented, dry area at temperatures between $20^{\circ} \mathrm{C}$ and $30^{\circ} \mathrm{C}$; no direct sunlight.
Shelf life : 36 months.

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